

Work Order ID 74151

Monday, September 26, 2011 10:15:18 AM



Page 1

Item ID: D4407-1

Accept



Setup Start



Revision ID:

Stop



Item Name: Bar

Start Date: 9/26/2011 Start Qty: 8.00



Cust Item ID:

Required Date: 10/7/2011 Req'd Qty: 8.00



Customer:

Reference:

Approvals:

Process Plan:

W

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

D4407

A

100

0.00

8/10/11



Mill Conv

Memo

0.00

Conventional Milling Machine

1-mill as per Dwg D4407

2-Deburr if necessary

110

QC5- Inspect part completeness to step on W/O

0.00

8/10/11



QC

Memo

0.00

Quality Control

28

150

Identify as per dwg & Stock Location: *W/A*

0.00



Packaging

Memo

0.00

Packaging

11-10-12

28

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 74151



Page 2

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Customer:

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Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
160	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

11/10/12

mf
11-10-12

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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NOTE: Date & initial all entries

Picklist Print

Monday, September 26, 2011 10:15:16 AM

Page 1

Work Order ID: 74151



Parent Item: D4407-1



Parent Item Name: Bar

Start Date: 9/26/2011

Required Date: 10/7/2011

Start Qty: 8.00

Required Qty: 8.00

Comments: IPP revA 11.06.06 new issue EC verified by:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304B0.250x0.500		Purchased	No			100	f	205.3147	5.66	47.66316			



304 BAR .250 x .500

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
MAT006	109.3	
116148	78	
117842	31.3	
MAT050	96.0147	
117176	96.0147	

119159

48 + ~~10~~ 11/10/11

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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NOTE: Date & initial all entries

DART AEROSPACE LTD		Work Order:	74157
Description: BAR		Part Number:	4407-1
Inspection Dwg: 4407, Rev: A		Page 1 of 1	

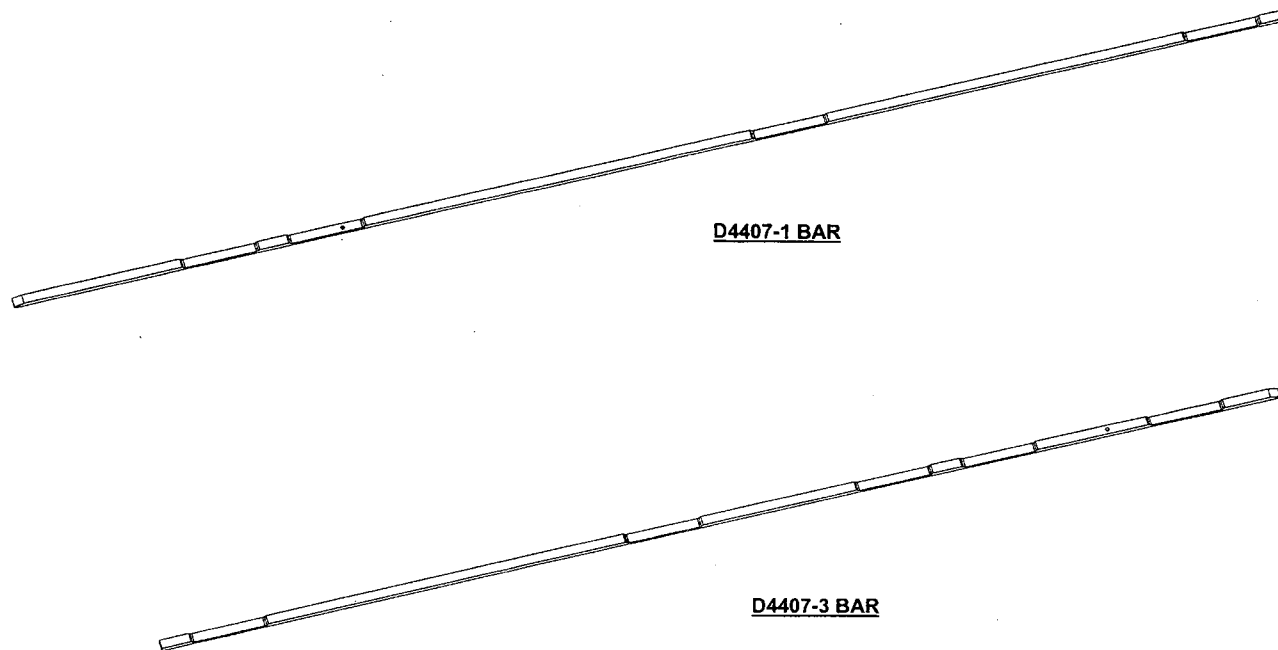
FIRST ARTICLE INSPECTION CHECKLIST

X	First Article	X	Prototype
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[illegible]

Measured by: 	Audited by: 	Prototype Approval:
Date: 11/10/11	Date: 11/10/11	Date:

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	



D4407-1 BAR

D4407-3 BAR

RELEASE
R 2011-08-29
WP

W674151

A	NEW ISSUE		RF	11.08.15
REV.	DESCRIPTION		BY	DATE
DESIGN	RF	DART AEROSPACE LTD		
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA		
CHECKED	WP	DRAWING NO.	REV. A	
MFG. APPR.	IS	D4407	SHEET 1 OF 3	
APPROVED	WP	TITLE	SCALE	
DE APPR.	WP	BAR	NTS	
DATE	11.08.15		COPYRIGHT © 2011 BY DART AEROSPACE LTD	
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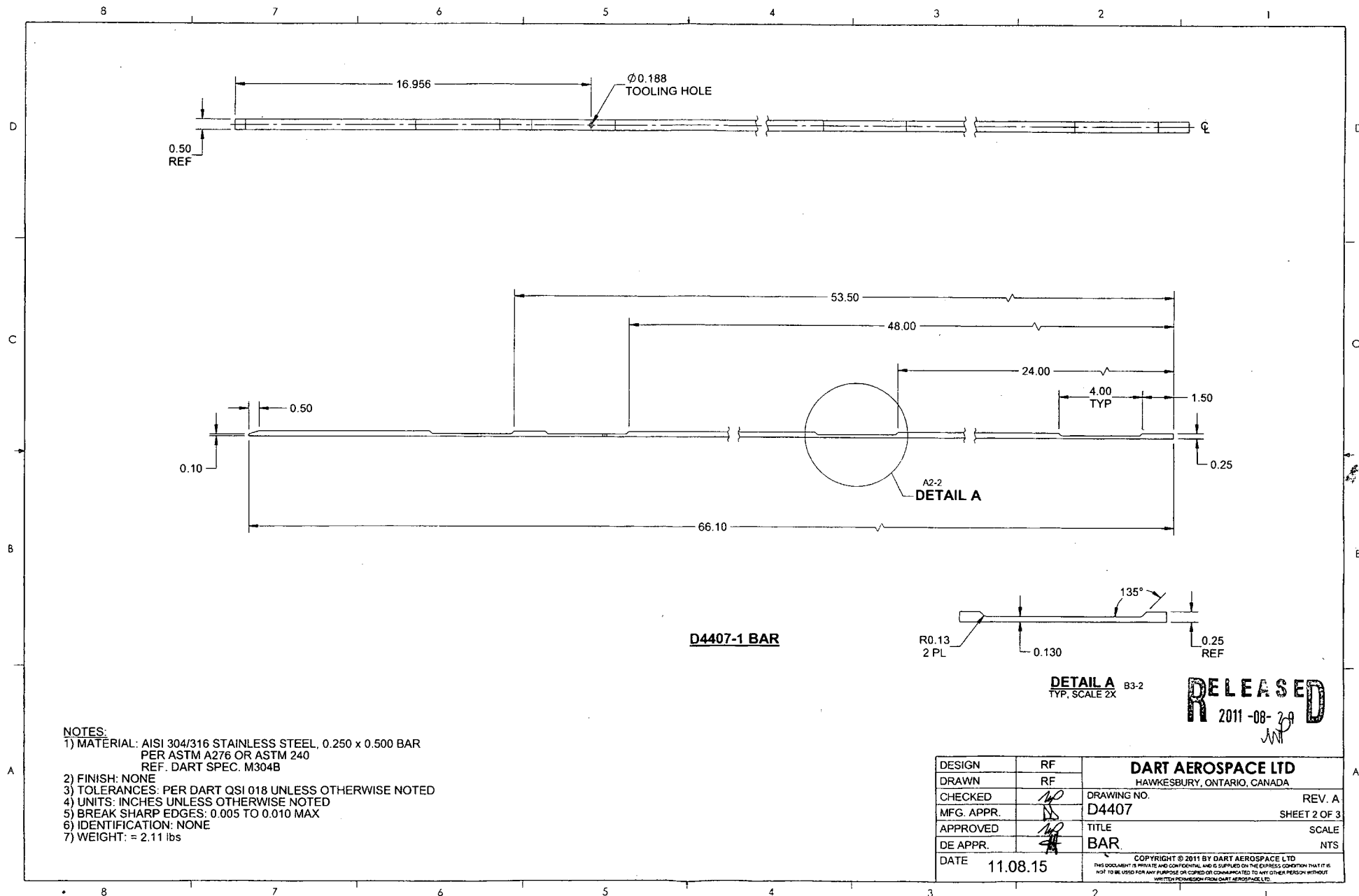
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